

# IN-STOCK INVENTORY



## O-TYPE BOILER - UP TO 125,000 PPH

Model No.: VS-5-80 SaturatedUnit Condition: Used

Number of Units: Two (2)
Unit Type: O-Type Watertube

■ Fully shop assembled truck and rail shippable

■ Reference: 731

#### **SPECIFICATIONS**

■ Design Pressure: 250 PSIG

■ Weight (Lbs.) Shipping: 128,000

Overall Dimensions: (OW x OH x OL): 12'-6-5/8"(W) x 15'-2"
 (H) x 37'-10" (L) (including windbox)

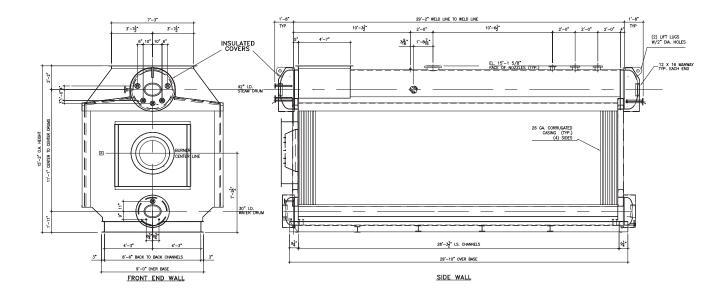
■ Fuel Source: Natural Gas

#### SCOPE OF SUPPLY

- One Low NOx Burner, with FGR, FD fan, silencer, motor, and VFD.
- One (1) each, Natural Gas Primary and Pilot Trains
- One (1) Fireye Burner Management System (BMS)
- One (1) Lot, Primary Feedwater & Steam Trim
- One (1) Economizer
- One (1) Boiler Instrumentation Package











# IN-STOCK INVENTORY



## O-TYPE BOILER - UP TO 220,000+ PPH

■ Model No.: VS-7-121 Saturated

■ Unit Condition: New

■ Unit Type: O-Type Watertube

■ Fully shop assembled and rail shippable

■ Reference: 15841

#### **SPECIFICATIONS**

■ Design Pressure: 550 PSIG

■ Weight (Lbs.) Shipping: 205,000

Overall Dimensions: (OW x OH x OL): 12'-10"(W) x 17'-4"
 (H) x 47'-1/2" (L)

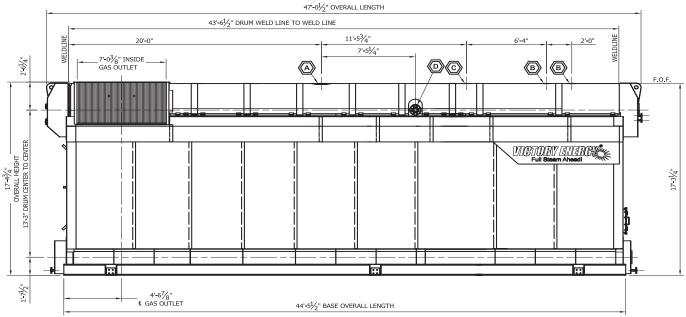
■ Fuel Source: Natural Gas

#### **SCOPE OF SUPPLY**

- One (1) VISION Low NOx Burner, with FGR, FD fan, silencer, motor, and VFD.
- One (1) each, Natural Gas Primary and Pilot Trains
- One (1) Fireye Burner Management System (BMS)
- One (1) PLC-based Combustion Control System (CCS)
- One (1) Lot, Primary Feedwater & Steam Trim
- One (1) Economizer
- One (1) Boiler Instrumentation Package

















■ Model No.: VSM-75-84 Superheated

■ Number of Units: Two (2)

■ Unit National Board No.: Available upon request

■ Unit Condition: New

■ Unit Type: O-Type Watertube

Ready to ShipReference: 14638

#### **SPECIFICATIONS**

■ Capacity: 75,000 PPH

■ Design Pressure: 750 PSIG

■ Super Heater Design Temperature: 750° F

■ Weight (Lbs.) Shipping: 125,000

Overall Dimensions: (OW x OH x OL): 10' 9.5"(W) x 13' 6"
 (H) x 31' 3" (L) (WL to WL)

■ Fuel Source: Natural Gas, and/or No. 2 Oil

■ Electrical: Volts / Hertz / Phase: 480 /60/3

#### SCOPE OF SUPPLY

- Windbox mounted AB CompactLogix CCS; Honeywell BMS
- Windbox mounted fuel trains
- Faber Burner
- Motor: 150 hp
- Boiler Mounted Disconnect / Motor Starter Panel
- Full Compliment of Trim Items
- Low Emissions Gas: 30ppm NOx, Oil 90ppm NOx, 100 ppm CO Available
- Stub Stack to 50' Finish Elevation
- Economizer / Stack Support Structure
- Transition Ducts
- Boiler Outlet Expansion Joint
- Economizer











## O-TYPE BOILER - UP TO 37,250 PPH

- Model No.: VS-4-51 Superheated
- Number of Units: Two (2)
- Unit National Board No.: Available upon request
- Unit Condition: New
- Unit Type: O-Type Watertube
- Shrink Wrapped and Ready to Ship
- Reference: 12665

#### **SPECIFICATIONS**

- Capacity: 37,250 PPH
- Design Pressure: 1,000 PSIG
- Super Heater Design Temperature: 1,150° F
- Weight (Lbs.) Shipping: 119,600
- Overall Dimensions: (OW x OH x OL): 11' 9"(W) x 14' 8"
   (H) x 20' 3" (L) (WL to WL)
- Fuel Source: Natural Gas, and/or Produced Gas
- Electrical: Volts / Hertz / Phase: 480 / 60/3
- Drums Have 0.125" Corrosion Allowance

### **SCOPE OF SUPPLY**

- Allen Bradley CompactLogix
- Coen Company/Todd Combustion/Model ECO-JET
- Motor: 60 hp
- Full Compliment of Trim Items
- Low Emissions: 30ppm NOx, 50 ppm CO Available
- Stub Stack to 50' Finish Elevation
- Economizer / Stack Support Structure
- Transition Ducts
- BFW Heating Coil Located in Steam Drum
- Boiler Outlet Expansion Joint
- Economizer













# HORIZON HRSG 26,314 PPH - UNFIRED UP TO 42,930 PPH

■ Model No.: Horizon Series Watertube, Saturated or Superheated

■ Number of Units: One (1)

■ Unit National Board No.: Available upon request

Unit Condition: New

■ Unit Type: Watertube HRSG

■ Shrink Wrapped and Ready to Ship

Reference: 12250



Turbine	Model	Sat. lb/h	S/H lb/h	F.
Siemens	SGT-200	26,314	24,843	510
Siemens	SGT-300	38,211	36,366	498
Siemens	SGT-400	44,950	42,930	493
Solar	Taurus 70	31,900	30,458	493
Solar	Mars 90	38,587	37,164	482

■ Design Pressure: 450 PSIG

■ Super Heater Design Temperature: 1,150° F

■ Weight (Lbs.) Shipping: 94,183

Overall Dimensions: (OW x OH x OL): 10' 8.5"(W) x 14' 3.5" (H) x 32' 6" (L)(WL to WL)

■ Fuel Source: WasteHeat or Turbine Exhaust

■ Shrink Wrapped and Ready to Ship



#### SCOPE OF SUPPLY

- Full Compliment of Trim Items
- Economizer / Support Structure
- Integral Superheater is Optional
- Boiler Outlet Expansion Joint
- Economizer









#### **HORIZON HRSG STANDARD 40**

Model No.: STD 40Number of Units: 2

■ Unit Condition: Retubed / Reconditioned

Unit Type: Waste Heat BoilerShrink Wrapped and Ready to Ship

■ Reference: 723

#### **SPECIFICATIONS**

Turbine	Model	lb/h
Siemens*	SGT-300	40,365
Siemens*	SGT-400	47,777
Taurus*	70	33,667
Mars*	90	41,365

■ Design Pressure: 220 PSIG

■ Weight (Lbs.) Shipping: 65,000 LBS

■ Overall Dimensions: H=17'-10", L=12'-10", W=13'-9"

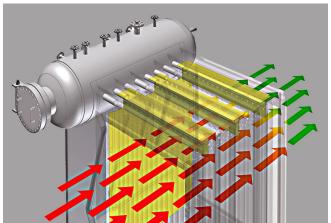
■ Fuel Source: Waste Heat or CT Exhaust

#### SCOPE OF SUPPLY

■ Waste Heat Boiler (WHB)

■ Full Compliment of Trim Items













# EXPLORER STANDARD 50 ECONOMIZER

■ Model No.: Upsized STD 50

Number of Units: 1Unit Condition: New

■ Unit Type: Modular Economizer for service in Ethanol Plants









#### 50 HP / 3-PASS / DRYBACK DESIGN

Quantity: Two / New Condition
 Nominal Capacity: 1,725 PPH
 Design Pressure: 150 PSIG

■ Burner / Powerflame, C-Series

■ Reference: #13587, #15012

#### 70 HP / 3-PASS / DRYBACK DESIGN

■ Quantity: Three / New Condition

■ Nominal Capacity: 2,415 PPH

■ Design Pressure: 150 PSIG

■ Burner / Powerflame, C-Series

■ Reference: #13868. #13883. #13485

#### 100 HP / 3-PASS / DRYBACK DESIGN

Quantity: Five / New Condition

■ Nominal Capacity: 3,450 PPH

■ Design Pressure: 150 PSIG

Burner / Powerflame, C-Series
 Reference: #13952, #14071, #14201, #14450, #14976

#### 150 HP / 3-PASS / DRYBACK DESIGN

Quantity: Two / New Condition

Nominal Capacity: 5.175 PPH

■ Design Pressure: 150 PSIG

■ Burner / Powerflame, C-Series

■ Reference: #15331, #15330

#### 175 HP / 3-PASS / DRYBACK DESIGN

Quantity: Four / New Condition

■ Nominal Capacity: 6,038 PPH

■ Design Pressure: 150 PSIG

■ Burner / Powerflame. C-Series

■ Reference: #14175, #15184, #15238, #15332

#### 200 HP / 3-PASS / DRYBACK DESIGN

Quantity: One / New Condition

■ Nominal Capacity: 6,900 PPH

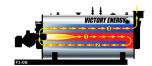
■ Design Pressure: 150 PSIG

■ Burner / Powerflame, C-Series

■ Reference: #13665-4







EFFICIENT
CENTER-FIRED DESIGN

### 250 HP / 3-PASS / DRYBACK DESIGN

Quantity: One / New Condition

■ Nominal Capacity: 8,625 PPH

■ Design Pressure: 150 PSIG

■ Burner / Powerflame, C-Series

■ Reference: #15353

#### 300 HP / 3-PASS / DRYBACK DESIGN

Quantity: One / New Condition

■ Nominal Capacity: 10,350 PPH

■ Design Pressure: 150 PSIG

■ Burner / Powerflame, C-Series

■ Reference: #13741









#### 400 HP / 3-PASS / DRYBACK DESIGN

Quantity: One / New Condition
 Nominal Capacity: 13,800 PPH
 Design Pressure: 150 PSIG
 Burner / Powerflame, C-Series

■ Reference: #14449

#### 600 HP / 3-PASS / DRYBACK DESIGN

Quantity: One / New Condition
 Nominal Capacity: 20,700 PPH
 Design Pressure: 250 PSIG
 Burner / Powerflame, C-Series

■ Reference: #15247

#### 800 HP / 3-PASS / DRYBACK DESIGN

Quantity: One / New Condition
 Nominal Capacity: 27,600 PPH
 Design Pressure: 250 PSIG

■ Burner / Powerflame, PF LNIC11A-GO-30

Reference: #15916

# 1,200 HP / 3-PASS / DRYBACK DESIGN

Quantity: One / New Condition
 Nominal Capacity: 41,400 PPH
 Design Pressure: 250 PSIG
 Burner / Powerflame, C-Series
 Reference: #14056

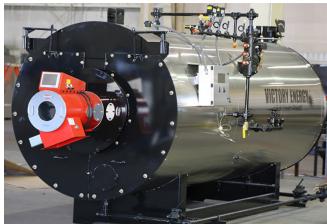
### 1.500 HP / 3-PASS / DRYBACK DESIGN

Quantity: One / New ConditionNominal Capacity: 51,750 PPH

■ Design Pressure: 250 PSIG

Burner / PowerflameReference: #16049







EFFICIENT
CENTER-FIRED DESIGN

# 2,500 HP / 3-PASS / DRYBACK DESIGN

Quantity: One / New Condition

■ Nominal Capacity: 86,250 PPH

■ Design Pressure: 250 PSIG

■ Burner / Powerflame

Reference: #16050







# 75,000 PPH, LOW NOχ TRAILER-MOUNTED BOILER

Victory Energy's low NOx 75,000 pph, 350 psig trailer-mounted package watertube boiler is set to burn natural gas or #2 oil. It is fully piped and wired.

#### **SCOPE OF SUPPLY:**

- Low NOx Burner
- Explorer Economizer
- Titan Water Controls
- Combustion Solutions Control Panel
- Forced Draft Fan, Motor & Starter
- Complete Fuel Train & Pilot Ignition System
- Safety Valves
- Low-water Cutoffs
- Feedwater Stop & Check Valves
- Blowdown Valves
- Continuous Blowdown Metering Valve
- Chemical Feed Valve
- Single Element Feedwater Regulator with Pre-piped 3 Valve Bypass
- Steam Non-return Valve (loose)
- Stack (loose)
- NEMA 4 Electrical Enclosures

#### **FUEL CONSUMPTION:**

Natural Gas: 99.9 MMbtu/hr @ 15-25 psi reg.

#2 Oil: 765 GPH

#### **CONNECTION SIZES:**

Main Steam: 6"-300# FLG
Natural Gas: 6"-125# FLG
#2 Oil Supply/Return: 2" NPT / 1.25" NPT
Feedwater: 2.5"-300# FLG
Bottom Blowdown: 1.5"-300# FLG
Continuous Blowdown: 0.75" NPT
Chemical Feed: 0.5" NPT

Atomizing Air/Steam: 2" NPT / 3"-150# FLG

Instrument Air: 0.5" NPT
Water Column Drain: 0.75" NPT





# ELECTRICAL POWER SERVICE REQUIREMENTS:

480 VAC, 3 ph, 60 hz, 200 AMPS

### **BOILER DIMENSIONS & WEIGHTS:**

Length/Width/Height: 10'4"-14'2-9/16"-23'4" Shipping Weight: 83,000 lbs

Shipping Weight: 83,000 lbs
Operating Weight: 108,000 lbs

# EMISSIONS DATA (NATURAL GAS):

NOx (corr. to 3% O2): 30 ppm CO (corr. to 3% O2): 100 ppm







# 75,000 PPH, LOW NO $\chi$ 750 PSIG / 750°F SUPERHEAT SKID-MOUNTED BOILER

Victory Energy's low NOx 75,000 pph, 750 psig / 750°F design, superheat steam, trailer-mounted package watertube boiler is set to burn natural gas or #2 oil. It is fully piped and wired.

#### **SCOPE OF SUPPLY:**

- Low NOx Vision Burner
- Explorer Economizer (Optional)
- Titan Water Controls
- Combustion Solutions Control Panel
- Forced Draft Fan, Motor & Starter
- Complete Fuel Train & Pilot Ignition System
- #2 Fuel Oil Pump
- Safety Valves
- Low-water Cutoffs
- Feedwater Stop & Check Valves
- Blowdown Valves
- Continuous Blowdown Metering Valve
- Chemical Feed Valve
- Single Element Feedwater Regulator with Pre-piped 3 Valve Bypass
- Steam Non-return Valve (loose)
- Stack (loose)
- NEMA 4 Electrical Enclosures
- Meets FM, NFPA 85 & IRI Insurance Standards

#### **FUEL CONSUMPTION:**

Natural Gas: 107,500 SCFH @ 15-25 psi reg.

#2 Oil: 765 GPH

# EMISSIONS DATA (NATURAL GAS):

NOx (corr. to  $3\% O_2$ ): 30 ppm CO (corr. to  $3\% O_2$ ): 50 ppm

#### **ELECTRICAL:**

480 VAC, 3 ph, 60 hz, 200 AMPS

#### **BOILER DIMENSIONS & WEIGHTS:**

Length/Width/Height: 61'4" / 10'0" / 14'0" 4"

Shipping Weight: 126,000 lbs Operating Weight: 170,000 lbs





### **CONNECTION SIZES:**

Main Steam: 8"-800# FLG
Natural Gas: 6"-125# FLG
#2 Oil Supply/Return: 2" NPT / 1.25" NPT
Feedwater: 2.5"-800# FLG
Bottom Blowdown: 1.5"-800# FLG
Continuous Blowdown: 0.75" NPT
Chemical Feed: 0.5" NPT

Atomizing Air/Steam: 2" NPT / 3"-150# FLG

Instrument Air: 0.5" NPT
Water Column Drain: 0.75" NPT





# 75,000 PPH, RENTAL DEAERATOR

Victory Energy's low NOx 75,000 pph, 750 psig / 750°F design, superheat steam, trailer-mounted package watertube boiler is set to burn natural gas or #2 oil. It is fully piped and wired and includes the following components:

#### SYSTEM DESIGN INFORMATION

Continuous Capacity: Designed for Max 75,0000 PPH, 350 PSI

Designed Boiler - Higher custom

pressures available.

Oxygen Removal: Not more than .005cc/Liter To Zeroe.

C02 Removal: To Zero
Water Pressure Required: 40-100 PSI

Water Softener Capacity: Up to 2,250,000 Grains Hardness

Removal

Medium Temp.: Condensate Return = 180°F - 227°F High Temp.: Condensate Return = >227°F Chemical Feed System: Cust. Supplied chemicals

#### TRAILER SHIPPING INFO

Overall Length: 53'-0"
Overall Width: 8'-6"
Gross Weight: 53,400 lbs



### FIELD UTILITY REQUIREMENTS

Water Supply Pressure: 40 to 100 PSI (MAX)
Power Supply: 3 Phase, 60 Hz, 480 V
(300 Amp Service Required)

#### FIELD CONNECTIONS SIZE RATING

A Pressure Relief Valve 6" 150#

B DA Tank Vent 1-1/2" NPT

C Pressure Relief Valve 6" 150#

D Water Softener - to Customer 3" 150#

E Water Softener - from Customer 3" 150#

F Utility Water - from Customer 3" 150#

G Medium Temp. Condensate Return - from Customer 3" 150#

H Let Down Steam - from Customer 4" 300#

I Pressurized Deaerated Water - to Customer 3" 300#

J Deaerated Water - to Customer 3" 150#

K High Temp Return - from Customer 2" 150#

L Drain Line - to Customer 4" 150#

M Customer Power Supply - to Trailer 3" Conduit

