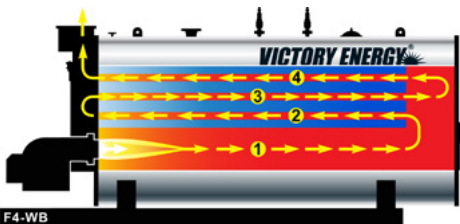


## FIRETUBE BOILER

# 4-PASS WETBACK

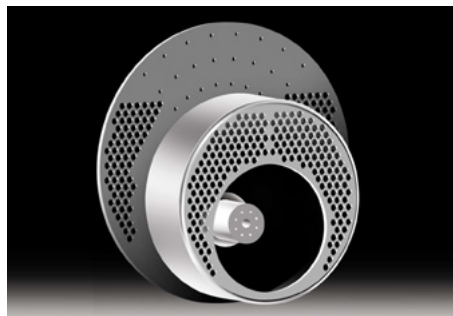


### 4-PASS TECHNOLOGY

- Engineered for efficient-duty operation
- Front flue gas outlet

### WETBACK DESIGN

- Ideally suited for “varying” steam loads
- Engineered for less yearly maintenance issues, wetback boilers utilizes it’s water as the heat bearer to boiler components
- Water cooled flue gas reversing chamber reduces thermal stress



**DEEP TURN-AROUND FOR EASE OF MAINTENANCE AND LOWER PRESSURE DROP**

### EXCELLENCE IN THE MAKING

Every FRONTIER® firetube boiler is produced against a company-wide “Concept to Completion” credo that exists from project inception through to boiler commissioning and start-up. Our manufacturing facilities are equipped to deliver on the diversity of firetube applications across multiple industries.

Our firetube team works seamlessly from in-house engineering and project management on through to manufacturing, logistics and field service to deliver a flawless product. Victory Energy controls the quality and timeliness on all project engagements to ensure that the product arrives on time and on budget.

### HP RANGES FROM 200 HP - 2,500 HP



### F4-WB FEATURES

- ✓ Ring groove technology
- ✓ Front davited doors
- ✓ Rear davited entry doors
- ✓ Large diameter tubes reduce blower motor HP requirements
- ✓ 24” OD davited access door to water cooled flue gas reversing chamber and furnace section
- ✓ Heavy-duty gauge tubes - 0.105” MW
- ✓ .75-inch minimum tubesheet wall thickness
- ✓ Heavy-duty steel frame
- ✓ Water-cooled reversing chamber
- ✓ Stainless steel jacket
- ✓ 2-inch mineral wool insulation

# FIRETUBE BOILER

## 4-PASS WETBACK

### LARGE FURNACE AND TURNAROUND

The turnaround design is never less than 28 inches in depth for easy maintenance. Overall low gas side pressure drop facilitates excellent burner performance with low blower motor HP requirements.

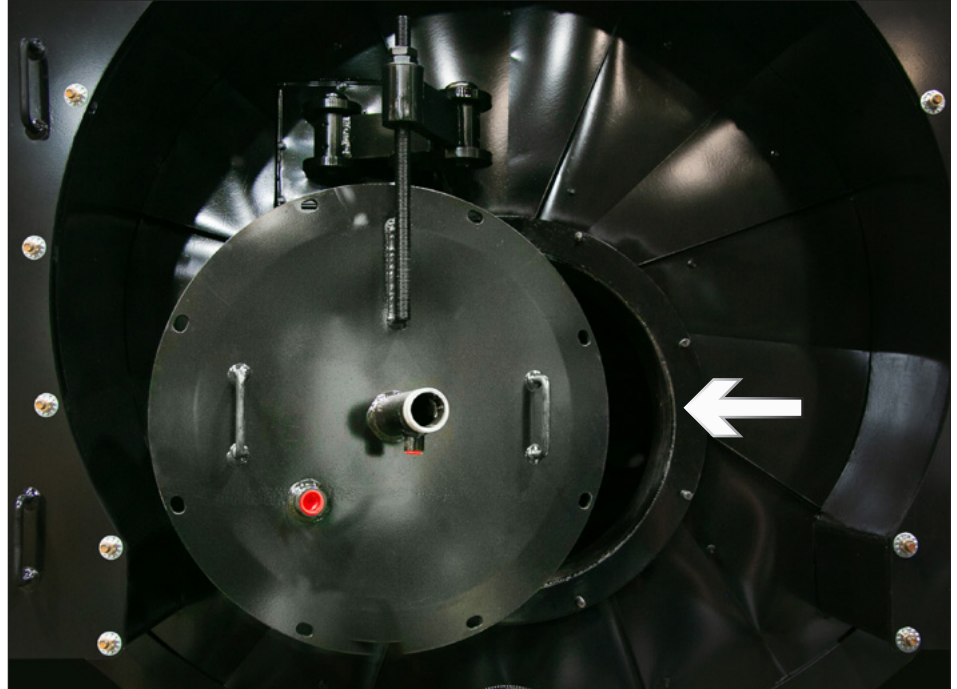
### MINIMAL THERMAL STRESS

A single flue gas turnaround from the furnace to the 2nd pass tubes minimizes tube sheet temperature differentials. Less thermal stress means reduced maintenance and repair costs.

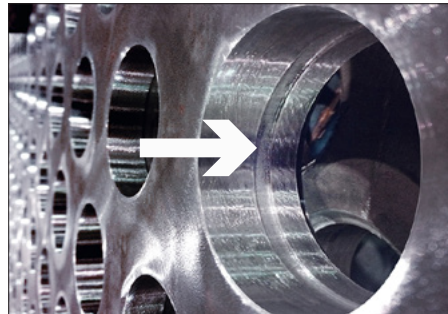
### EROSION PROTECTION

Rather than using hardener over insulation on davited doors, as most competitors do, Victory Energy takes the extra step of providing a high performance metal covering to protect insulation.

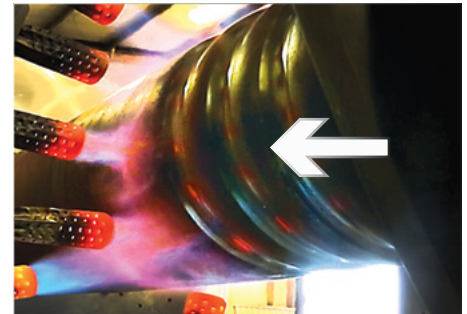
**RING GROOVE ENGINEERING** Exclusive Victory Energy "ring groove" standard tube attachment results in a very robust tube to tubesheet connection. The added ring groove creates a 40% stronger joint.



**HEAVY-DUTY DAVITED 24" ACCESS DOOR TO THE REVERSING CHAMBER AND FURNACE**



**RING GROOVE WITH 3/4 INCH LIGAMENTS**



**CORRUGATED FURNACE**

**NOTE:**

For dimensions and data info,  
contact your firetube rep for  
Document F4-WB-NE.